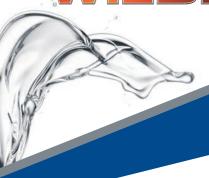


WILDEN



Saniflo[™] Series Solutions

As the global leader in sanitary, hygienic and biopharmaceutical air-operated double-diaphragm (AODD) pumps, Wilden® offers a wide range of solutions for food, beverage, dairy and personal care applications. These solutions – which include Saniflo™ Hygienic Series (HS) and Saniflo™ FDA Series pumps – have been engineered to meet or exceed the highest standards and requirements in the industry, including EHEDG, 3-A, ATEX, 1935/2004/EC, USP Class VI* and FDA CFR 21.177.

Wilden Saniflo Series pumps have the versatility you require, the safety you need, and the capability of efficiently pumping an array of viscosities, solids and shear-sensitive products. They are offered with passivated stainless-steel components and are available in multiple sizes and with various surface finishes. All Saniflo Series pumps have clamped connections for easy assembly and disassembly, and cleanin-place (CIP)** and clean-out-of-place (COP) capabilities.













*USP Class VI certification available only on Saniflo HS pumps with PTSE elastomer options **Saniflo HS pumps only



FOOD AND BEVERAGE





POULTRY AND DAIRY









Wilden Pumps vs. Competing Technologies

AODD Pumps



MAXIMUM CLEARANCE

Wilden pumps use air pressure and suction to delicately move liquids and solids. Thanks to this unique operating principle, AODD pumps excel in a wide variety of hygienic applications and incorporate numerous features and benefits.

- · Self priming
- Shear sensitive
- · High vacuum
- Superior product containment

Saniflo HS Pumps and Shear Sensitivity

Wilden HS pumps provide delicate, shear-sensitive operation and gently transfer products. AODD pumps are among the safest and gentlest because the fluid is simply drawn into a chamber and then pushed out with no contact to moving parts. This low-shear operation ensures product quality is not damaged or compromised, resulting in the proper transfer of critical high-value fluids and materials.



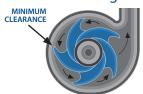
With Shear-Sensitive Operation

Competing Technologies Not Shear Sensitive



- · Less mechanically effective
- · Unable to strip lines
- · Higher product shear
- · Reduced flow capacity

Centrifugal



- Not self-priming
- Difficulty handling higherviscosity liquids
- Utilize mechanical seals that can lead to costly leaks



Without Shear-Sensitive Operation

WILDEN®

Saniflo HS Pumps: One-Of-A-Kind Design

The unique design of Wilden Saniflo HS pumps incorporates a free-draining flow path that optimizes performance and enables CIP capability while lowering the risk of cross contamination or compromised finished product that may lead to costly recalls. CIP is critical to hygienic-process success because it eliminates the need to disassemble the equipment to properly clean the pump, which costs the end user time and money between runs.



Saniflo HS have been specifically designed for superior drainability thanks to the free-draining flow path. The pumps can quickly and easily be drained without the need to disassemble the pump.

With these state-of-the-art design features that help simplify cleaning, HS pumps are the only US-manufactured pumps in the industry to have earned 3A and EHEDG certifications for CIP operations.



Competitor
Catch area for product
to settle in flow path

Flow-through design for CIP applications and improved shear sensitivity

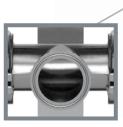
Offset checks for ease of assembly



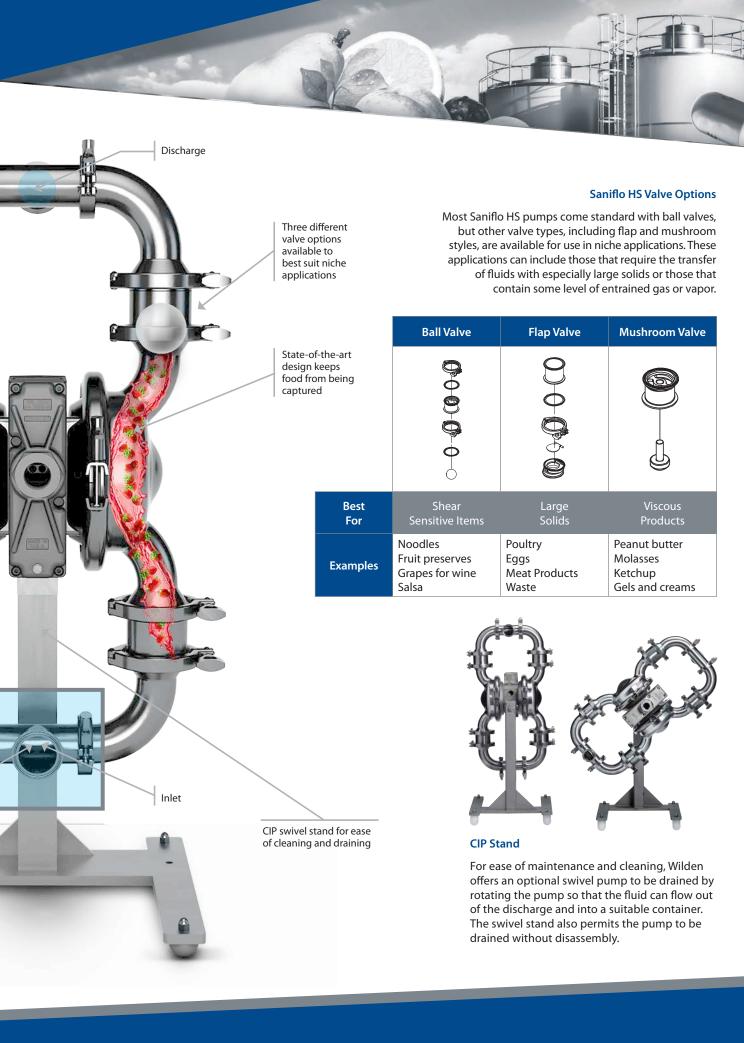
WildenProduct completely drains from flow path



Pump performance can be further optimized through the use of patented Tri-clamp®-style fittings that have been designed with an eccentric cartridge check valve assembly, allowing for ease of maintenance by ensuring liquid chambers and pump manifold alignment. HS pumps also feature washfriendly clamp bands with wetted path material of 316L stainless steel with an Ra 0.8 µm (31.5 µin) interior polish for ease of cleaning. DIN and SMS connections also available.



Tri-Clamp®

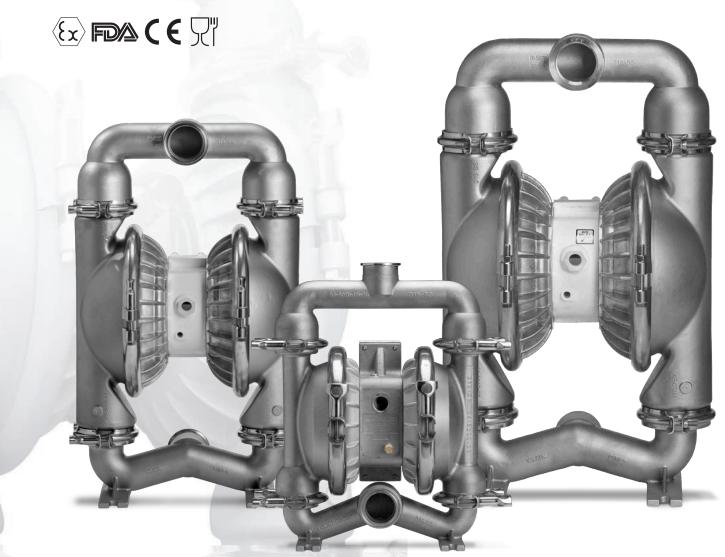




Wilden FDA Series Pumps

Wilden FDA Series pumps not only possess the versatility to safely and efficiently pump a wide range of viscosities and shear-sensitive products, they are available in various materials of construction that meet strict FDA guidelines established for sanitary process applications. FDA Series pumps comply with all FDA, CE, 1935/2004/EC and ATEX requirements.

These pumps ensure reliability and ease of use and maintenance by COP capabilities. With simple installation and robust durability, FDA Series pumps incorporate a straight flow-through design, large solids passage, Tri-clamp-style fittings and efficiencies to ensure process success. The wetted path material is 316 stainless steel with Ra 5.1 μ m (200 μ in) surface finish for ease of cleaning.



Pump Selection Guide for Sanitary and Hygienic Applications

Mile Notices	PUMP LIQUID INLET	AIR DISTRIBUTION SYSTEM	CLEANING METHOD	SANITARY APPLICATION RANGE	PRODUCT EXAMPLE	POLISH LEVELS Raµ-m(µ-indı)	CERTIFICATIONS
Saniflo HS	• 38 mm (1-1/2") • 51 mm (2") • 76 mm (3")	Pro-Flo SHIFT	CIP/COP	Low Acid, Pasteurized & Protein-Based Products	 Milk Meat Egg Vegetable-Based Products Personal Care Products 	Ra 0.8 μm (32 μ-in)	SP CLASS (E
Saniflo High Pressure	• 76 mm (3")	High Pressure	CIP/COP	Cosmetics, Viscous Products	CreamsShampooSoapsLotion	Ra 0.8 μm (31.5 μin)	SP CLASS C E
Saniflo HS (Pharma) *RR Only	• 38 mm (1-1/2") • 51 mm (2") • 76 mm (3")	Pro-Flo SHIFT	CIP/COP	Biopharmaceutical Sterile Process	 Active Pharmaceutical Ingredients Cosmetics Live Cultures 	Ra 0.4 μm (6 μ-in)	SOUTH OF THE PROPERTY OF THE P
Saniflo FDA	• 25 mm (1") • 38 mm (1-1/2") • 51 mm (2") • 76 mm (3")	Pro-Flo & Pro-Flo SHIFT	COP	High Acid, High Sugar, High Fat Food	 Sweeteners Icings Juices Fruit Ingredients Some Sauces	Ra 5.1 μm (200 μ-in)	F (€
Stallion & Brahma	• 38 mm (1-1/2")* • 51 mm (2") • 76 mm (3")	Pro-Flo SHIFT	N/A	Non-Sanitary Waste	Process WastesLarge Solid	N/A	(€ (<u>x</u>)
Bolted Plastic	• 6 mm (1/4") • 13 mm (1/2") • 25 mm (1") • 38 mm (1-1/2") • 51 mm (2") • 76 mm (3")	Pro-Flo & Pro-Flo SHIFT	N/A	Non-Sanitary Waste, Chemical Cleaning Process	CIP Chemicals	N/A	C€
	* Stallion Only						

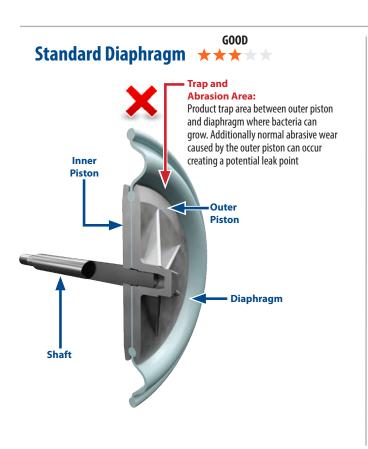
^{*} Stallion Only

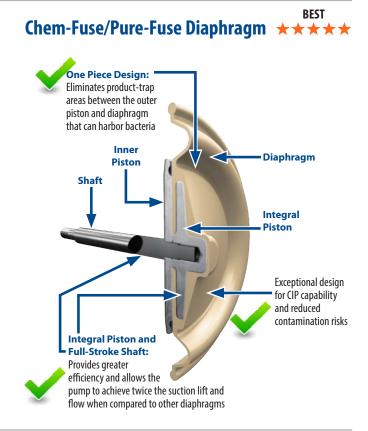
Progressive Diaphragm Technology

Pure-Fuse Diaphragms

Pure-Fuse Integral Piston Diaphragms are the ideal solution for food and pharmaceutical applications. Pure-Fuse integral piston one piece design that that eliminates trap areas between the outer piston and the diaphragm. This design also eliminates the normal abrasive wear caused by the outer piston in a conventional conguration, resulting in a longer lasting diaphragm. Additionally, Pure-Fuse offers clean-in-place (CIP)capability, superior flow and suction lift over competitor IPDs.

- Up to 100% increased flow and suction lift compared to PTFE laminate diaphragms
- Eliminates trap areas between outer piston and diaphragm where bacteria can grow
- Eliminates normal abrasive wear caused by the outer piston in a conventional configuration, resulting in longer diaphragm life
- · Easy cleanability for faster changeovers between product
- Up to 50% price reduction compared to PTFE laminate diaphragms
- No adhesive used in the diaphragm construction unlike competitive one-piece diaphragms
- Sanitary materials meet FDA CFR 21.177, EHEDG, 3-A requirements, and 1935/2004/EC*





Thermoplastic (TPE) Diaphragms

TPE diaphragms are durable, low cost and cooperate over a wide temperature range.

Wilden TPE diaphragm options include Wil-FlexTM and SaniflexTM. These diaphragms are injection-molded of man-made elements and have inherent tensile strength without the need for fabric reinforcement.

Versions of Wil-Flex and Saniflex are available that comply with FDA CFR 21.177 standards for food and beverage applications.

PTFE Diaphragms

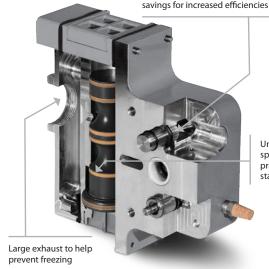
Wilden PTFE diaphragms feature a full-stroke or a reducedstroke design depending on required performance. PTFE complies with FDA CFR 21.177 and USP Class VI standards for food, beverage and pharmaceutical applications. Because PTFE is non-elastic, a backup diaphragm of a different material must be used to provide flexibility and memory. Material options for backup diaphragms include Wil-Flex, Saniflex, Neoprene and high temperature Buna-N.

Pro-Flo® SHIFT Air Distribution System

The highly efficient design of HS and FDA Series pumps is enhanced even further by the revolutionary Wilden Pro-Flo® SHIFT Air Distribution System (ADS). The energy-efficient Pro-Flo SHIFT features an innovative Air Control Spool that eliminates over-filling of the air chamber and results in reduced air consumption, all while causing no reduction in flow rate or pump performance.







Unbalanced spool to prevent stalling

Air Control Spool automatically restricts the amount of air into the pump, optimizing air

Pro-Flo® Air Distribution System

FDA Series pumps are also available with the Pro-Flo ADS, which utilizes advanced ADS technology to increase productivity, reduce energy consumption, reduce air consumption, and reduce maintenance. Featuring a plastic center block and lube-free operation, the Pro-Flo gives you flexibility and reliability.

Hygienic/Sanitary Accessories



Surge Dampeners

Wilden HS Equalizer® surge dampeners minimize unwanted pressure fluctuations by providing a supplementary pumping action to virtually eliminate pressure variation and pulsation on AODD pumps. The Equalizer automatically sets and maintains the correct air pressure matching the variations in liquid flow or discharge pressure generated by the pump. They meet FDA, EHEDG, and USP Class VI standards when configured with PTFE integral-piston diaphragms. They also meet ATEX requirements for use in explosive environments. Available in 38 mm (1-1/2"), 51 mm (2"), and 76 mm (3") sizes.

Repair Kits

Always use only authentic Wilden air kits and wet kits when repairing or maintaining your Wilden AODD for optimal performance and to preserve factory warranties.

- · Kits can be easily ordered online at convenience
- · Maintained and shipped in sealed packaging
- · Kits come complete with all necessary components for repair
- · Wilden also offers retrofit kits for upgrade opportunities of existing pumps
- Additionally other spare parts outside of our traditional repair kits are available upon request



Wil-Gard™: Detects and notifies plant personnel when a diaphragm has ruptured to prevent further damage to pump.

Pump Cycle Monitor (PCMI): Counts pump cycles by sensing the presence of the air valve spool.



PS4 Saniflo HS

3/4" FNPT

AIR INLET

812 mm (32.0")

190 mm (7.5")

DIMENSIONS

440 mm (17.5")

38 mm (1-1/2") PRO-FLO SHIFT SANIFLO™ HYGIENIC™ SERIES **METAL PUMP**







AIR INLET: 19 mm (3/4") **TRI-CLAMP INLET:** 38 mm (1-1/2")

25 mm (1") FNPT

AIR EXHAUST

TRI-CLAMP DISCHARGE: 38 mm (1-1/2") **VALVE OPTIONS:**

721 mm (28.4")

AIR INLET: 19 mm (3/4")

VALVE OPTIONS:

Ball

Flap

Mushroom

TRI-CLAMP INLET: 51 mm (2")

TRI-CLAMP DISCHARGE: 51 mm (2")

Ball

Mushroom

MAX. FLOW RATE: MAX. SUCTION LIFT:

5.4 m Dry (17.6') 357 lpm (94 gpm)

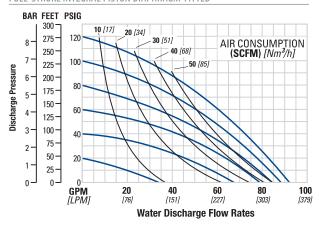
9.0 m Wet (29.5') MAX. INLET PRESSURE:

SHIPPING WEIGHT: 8.6 bar (125 psig) 51 kg (112 lb) MAX. SIZE SOLIDS:

Ball Valve 12.7 mm (1/2") Mushroom Valve 6.4 mm (1/4")

FLOW CURVE

FULL-STROKE INTEGRAL PISTON DIAPHRAGM-FITTED



Note that dimensions vary by connection, material and stand option. For additional information, please refer to the PS4 Saniflo HS EOM.

PS8 Saniflo HS

51 mm (2") PRO-FLO SHIFT SANIFLO™ HYGIENIC™ SERIES **METAL PUMP**



MAX. INLET PRESSURE:

8.6 bar (125 psig)

MAX. SIZE SOLIDS: Ball Valve 12.7 mm (1/2")

Mushroom Valve 6.4 mm (1/4")

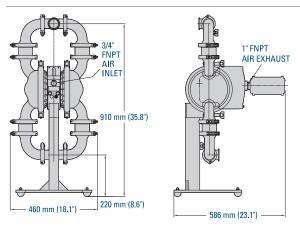
MAX. SUCTION LIFT:

4.1 m Dry (13.6') 9.0 m Wet (29.5')

SHIPPING WEIGHT:

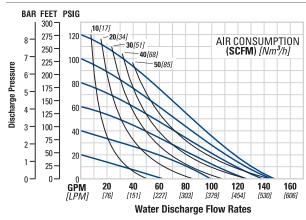
49 kg (109 lb)

DIMENSIONS



FLOW CURVE

FULL-STROKE INTEGRAL PISTON DIAPHRAGM-FITTED





PS15 Saniflo HS

76 mm (3") PRO-FLO SHIFT SANIFLO™ HYGIENIC™ SERIES **METAL PUMP**





AIR INLET: 19 mm (3/4") MAX. FLOW RATE: 844 lpm (223 gpm) TRI-CLAMP INLET: 76 mm (3") MAX. INLET PRESSURE: 8.6 bar (125 psig) TRI-CLAMP DISCHARGE: 76 mm (3") **MAX. SIZE SOLIDS:** Ball Valve: 19.1 mm (3/4") **VALVE OPTIONS:**

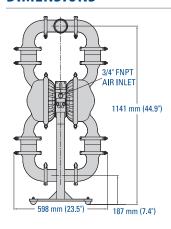
Flap Valve: 60.3 mm (2-3/4") Mushroom Valve: 9.5 mm (3/8") Mushroom

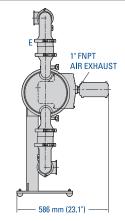
MAX. SUCTION LIFT: 4.4 m Dry (14.4')

SHIPPING WEIGHT: 98 kg (216 lb)

9.0 m Wet (29.5')

DIMENSIONS



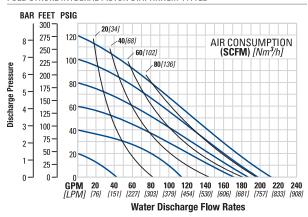


Ball

Flap

FLOW CURVE

FULL-STROKE INTEGRAL PISTON DIAPHRAGM-FITTED



 $Note that \ dimensions \ vary \ by \ connection, \ material \ and \ stand \ option. \ For \ additional \ information, \ please \ refer \ to \ the \ PS15 \ Saniflo \ HS \ EOM.$

H1500 HS

76 mm (3") SANIFLO™ HYGIENIC™ SERIES METAL PUMP



AIR INLET: 19 mm (3/4") TRI-CLAMP INLET: 76 mm (3") TRI-CLAMP DISCHARGE: 76 mm (3") **VALVE OPTIONS:**

Ball Mushroom 291 lpm (77 gpm) MAX. INLET PRESSURE: 8.6 bar (125 psig) **MAX. SIZE SOLIDS:**

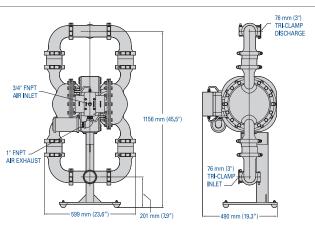
6.4 mm (1/4")

MAX. FLOW RATE:

MAX. SUCTION LIFT: 3.8 m Dry (12.5') 9.0 m Wet (29.5') **SHIPPING WEIGHT:**

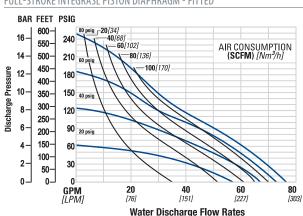
115 kg (254 lb)

DIMENSIONS



FLOW CURVE

FULL-STROKE INTEGRASL PISTON DIAPHRAGM - FITTED





13 mm (1/2") PRO-FLO SHIFT SANIFLO™ FDA METAL PUMP



AIR INLET: 13 mm (1/2")
TRI-CLAMP INLET: 25 mm (1")
TRI-CLAMP DISCHARGE: 25 mm (1")

MAX. FLOW RATE: 60.2 lpm (15.9 gpm) MAX. INLET PRESSURE: 8.6 bar (125 psig)

MAX. SIZE SOLIDS: 1.6 mm (1/16") MAX. SUCTION LIFT:

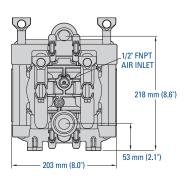
5.9 m Dry (19.3') 9.8 m Wet (32.3')

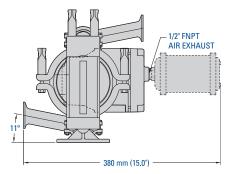
SHIPPING WEIGHT:

9 kg (20 lb)

PS1 Saniflo FDA

DIMENSIONS





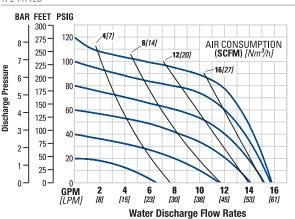
AIR INLET: 19 mm (3/4")

TRI-CLAMP INLET: 51 mm (2")

TRI-CLAMP DISCHARGE: 51 mm (2")

FLOW CURVE

TPE-FITTED



For additional information, please refer to the PS1 Metal EOM.

PS4 Saniflo FDA

38 mm (1-1/2") PRO-FLO SHIFT SANIFLO™ FDA METAL PUMP



MAX. INLET PRESSURE:

8.6 bar (125 psig)

MAX. SIZE SOLIDS: 4.8 mm (3/16")

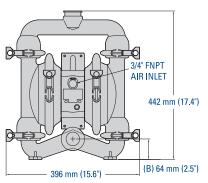
MAX. SUCTION LIFT:

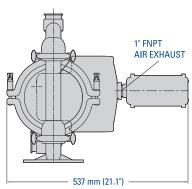
7.1 m Dry (23.3') 8.6 m Wet (28.4')

SHIPPING WEIGHT:

28 kg (62 lb)

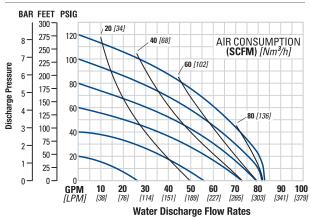
DIMENSIONS





FLOW CURVE

EZ-INSTALL TPE-FITTED





PS8 Saniflo FDA

51 mm (2") PRO-FLO SHIFT SANIFLO™ FDA METAL PUMP



AIR INLET: 19 mm (3/4") **TRI-CLAMP INLET:** 64 mm (2-1/2") TRI-CLAMP DISCHARGE: 64 mm (2-1/2")

MAX. FLOW RATE: 723 lpm (191 gpm) MAX. INLET PRESSURE: 8.6 bar (125 psig)

MAX. SIZE SOLIDS: 6.4 mm (1/4")

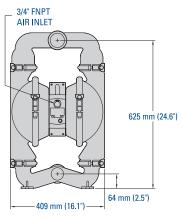
MAX. SUCTION LIFT:

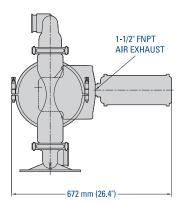
7.2 m Dry (23.8') 9.0 m Wet (29.5')

SHIPPING WEIGHT:

53 kg (117 lb)

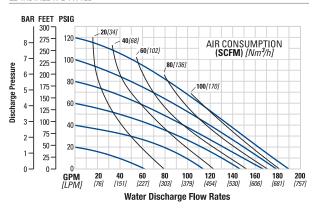
DIMENSIONS





FLOW CURVE

EZ-INSTALL TPE-FITTED



Note that dimensions vary by material. For additional information, please refer to the PS8 Metal EOM.

PS15 Saniflo FDA

76 mm (3") PRO-FLO SHIFT SANIFLO™ FDA METAL PUMP

AIR INLET: 19 mm (3/4") TRI-CLAMP INLET: 76 mm (3") **MAX. SIZE SOLIDS:** TRI-CLAMP DISCHARGE: 76 mm (3") 9.5 mm (3/8")

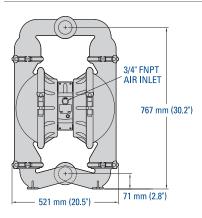
MAX. FLOW RATE: 927 lpm (245 gpm) MAX. INLET PRESSURE: 8.6 bar (125 psig) **MAX. SUCTION LIFT:**

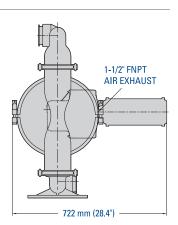
6.6 m Dry (21.6') 8.6 m Wet (28.4')

105 kg (230 lb)

SHIPPING WEIGHT:

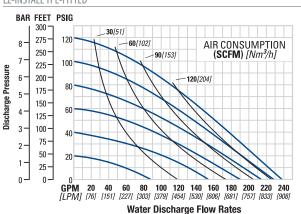
DIMENSIONS





FLOW CURVE

EZ-INSTALL TPE-FITTED





13 mm (1/2") PRO-FLO SANIFLO™ FDA METAL PUMP



AIR INLET: 6 mm (1/4") TRI-CLAMP INLET: 25 mm (1") TRI-CLAMP DISCHARGE: 25 mm (1")

MAX. FLOW RATE: 58.7 lpm (15.5 gpm) MAX. INLET PRESSURE: 8.6 bar (125 psig)

MAX. SIZE SOLIDS: 1.59 mm (1/16")

MAX. SUCTION LIFT:

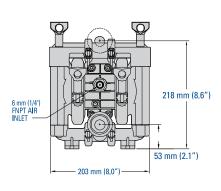
5.8 m Dry (19.0') 9.5 m Wet (31.0')

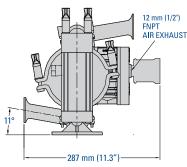
SHIPPING WEIGHT:

9 kg (20 lb)

P1 Saniflo FDA

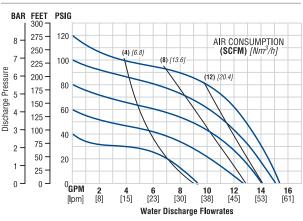
DIMENSIONS





FLOW CURVE





For additional information, please refer to the P1 Metal EOM.



P2 Saniflo FDA

25 MM (1") PRO-FLO SANIFLO™ FDA METAL PUMP

AIR INLET: 6 mm (1/4") TRI-CLAMP INLET: 38 mm (1-1/2") TRI-CLAMP DISCHARGE: 38 mm (1-1/2") MAX. FLOW RATE: 172 lpm (45.5 gpm) MAX. INLET PRESSURE:

8.6 bar (125 psig)

MAX. SIZE SOLIDS: 3.2 mm (1/8")

MAX. SUCTION LIFT:

7.6 m Dry (25.0') 9.0 m Wet (29.5')

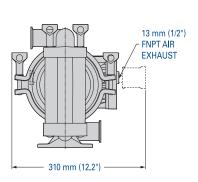
SHIPPING WEIGHT:

17 kg (37 lb)

DIMENSIONS

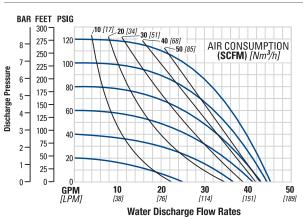
6 mm (1/4") **FNPT AIR INLET**

254 mm (10.0") (a) (O) (O) 38 mm (1.5") 274 mm (10.8")



FLOW CURVE

TPE-FITTED



For additional information, please refer to the P2 Metal EOM.



38 MM (1-1/2") PRO-FLO SANIFLO™ FDA METAL PUMP



AIR INLET: 13 mm (1/2")
TRI-CLAMP INLET: 51 mm (2")
TRI-CLAMP DISCHARGE: 51 mm (2")

330 lpm (87.2 gpm)

MAX. INLET PRESSURE:

8.6 bar (125 psig)

MAX. SIZE SOLIDS:

MAX. FLOW RATE:

4.8 mm (3/16")

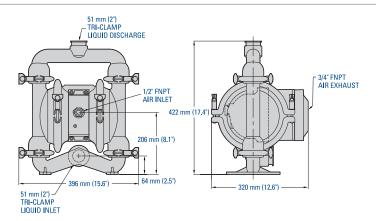
MAX. SUCTION LIFT: 6.2 m Dry (21.0')

9.3 m Wet (30.6')
SHIPPING WEIGHT:

20 kg (45 lb)

P4 Saniflo FDA

DIMENSIONS

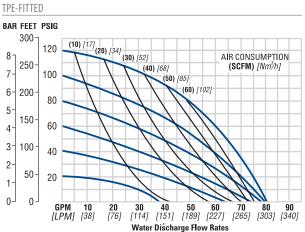


AIR INLET: 13 mm (1/2")

TRI-CLAMP INLET: 64 mm (2-1/2")

TRI-CLAMP DISCHARGE: 64 mm (2-1/2")

FLOW CURVE



For additional information, please refer to the P4 Metal EOM.

51 MM (2") PRO-FLO SANIFLO™ FDA METAL PUMP



MAX. SUCTION LIFT: 6.9 m Dry (22.7')

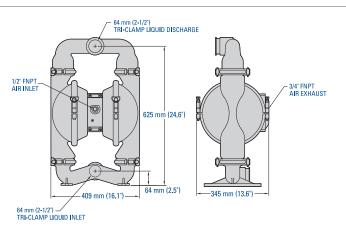
8.6 m Wet (28.4')

SHIPPING WEIGHT:

51 kg (112 lb)

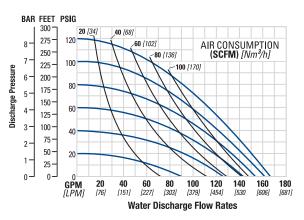
P8 Saniflo FDA

DIMENSIONS



FLOW CURVE

TPE-FITTED



Where Innovation Flows

As the global leader in air-operated double-diaphragm (AODD) pumps, Wilden has been exceeding customer expectations since 1955 thanks to a deep commitment to the pursuit of excellence, customer satisfaction, research and development and market knowledge.

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